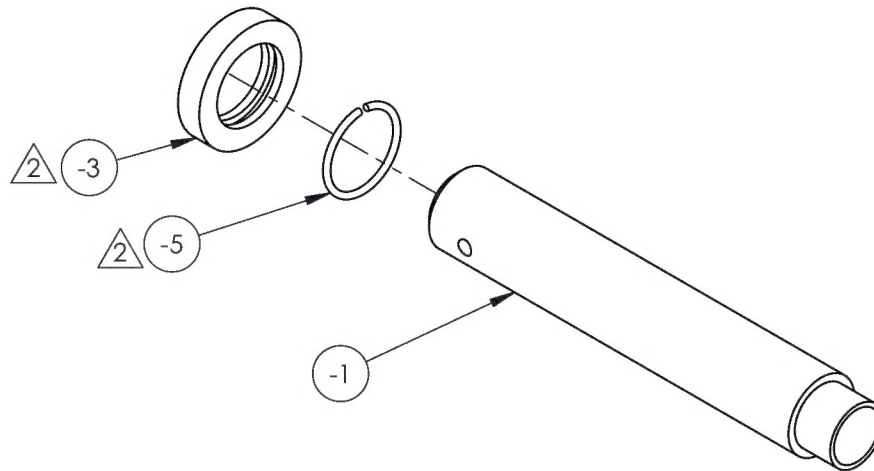


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/3/2016	RJC	JAG



NOTE:

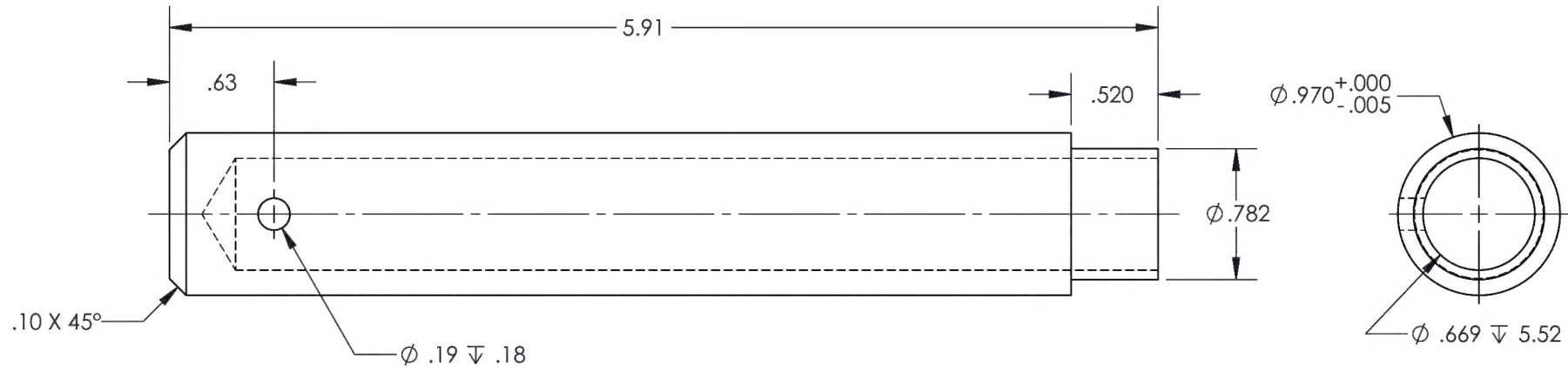
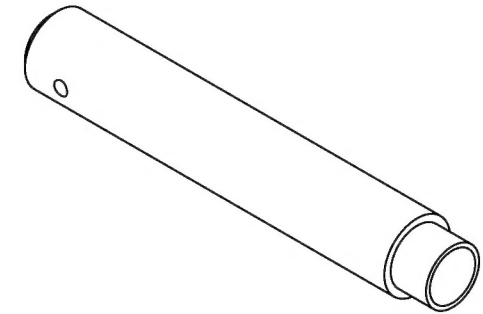
1. REF. AIRBUS T/N 1X56-136-285.
2. WITH -5 INSERTED INTO -3 IT SHOULD SLIDE ONTO -1 WITH SOME RESISTANCE AND HOLD IN POSITION WHEN MOVED.

DART AEROSPACE	
TITLE DRIFT	
DWG NO. RBE1X56-136-285	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT Q	.XXX ± .005 FRACTIONS ± 1/8
FINISH Q	.XX ± .01 ANGLES ± .5°
SPEC Q	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC145
SCALE 1:2	DATE 8/9/2016
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRIFT	1018/1020 CR		2
			-3	1	RING	1018/1020 CR		3
		B/O	-5	1	INTERNAL ROUND WIRE SNAP RING	SPRING STEEL	Ø.953 FREE I.D. X .08 (AR CON RING & SPECIALTY #1000-106)	1

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

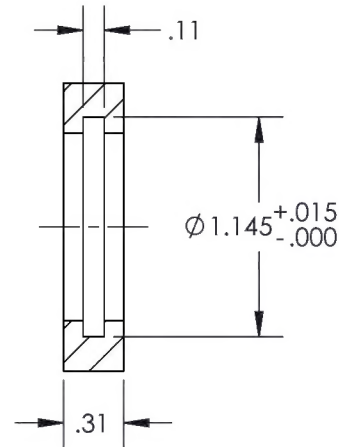
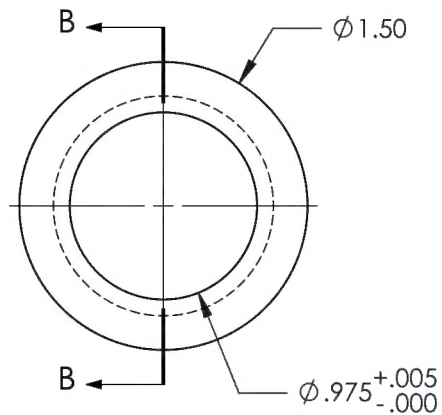
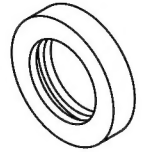


(-1)
DRIFT

DART AEROSPACE	
TITLE DRIFT	
DWG NO. RBE1X56-136-285-1	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:1	DATE 8/9/2016
	SHEET 2 OF 3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION B-B

③
RING

DART AEROSPACE	
TITLE DRIFT	
DWG NO. RBE1X56-136-285-3	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/9/2016	USED ON MODEL
SHEET 3 OF 3	EC145